

# List of Testing Procedures within the Flexible Scope of Accreditation

Doc.-No.: VA-7.2.1-001

Index: 021\_QA

# **ANNEX A:**

Following standards are included within the flexible scope of accreditation category A according to DAkkS rule "R-17025-PL (7.8.4 / page 6)".

# Materialography (MAT) – Annex 11108-01-01:

### 1.1 Hardness Testing [Flex A]

DIN EN ISO 18203 Steel - Determination of the thickness of surface-hardened

2022-07 layers

DIN EN ISO 6507-1 Metallic materials - Vickers hardness test - Part 1: Test method

2024-01

DIN EN ISO 6506-1 Metallic materials - Brinell hardness test - Part 1: Test method <sup>1</sup>

2015-02

DIN EN ISO 2639 Steels - Determination and verification of

2003-04 the depth of carburized and hardened cases

#### 1.2 Weld Seam Analysis [Flex A]

DIN EN ISO 9015-2 Destructive tests on welds in metallic materials -

2016-10 Hardness testing - Part 2: Microhardness testing of welded

joints

DIN EN ISO 17639 Destructive tests on welds in metallic materials –

2022-05 Macroscopic and microscopic examination of welds

#### 1.3 Microscopic Examinations [Flex A]

DIN 30901 Heat treatment of ferrous materials - Determination of the

2016-12 depth and form of appearance of the internal oxidation

DIN EN ISO 643 Steels - Micrographic determination of the apparent grain size

2024-12

DIN EN ISO 1463 Metallic and oxide coatings - Measurement of

2021-08 coating thickness - Microscopical method

<sup>1</sup> Chapter 7, Table 2 – only testing procedure HBW 2,5 / 62,5



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# Chemical Analysis (CHA) – Annex 11108-01-01:

### 2.1 Thermal Analysis of Plastics [Flex A]

DIN EN ISO 11358-1 Plastics - Thermogravimetry (TG) of polymers -

2022-07 Part 1: General principles

DIN EN ISO 11357-2 Plastics - Differential scanning calorimetry (DSC) -

2020-08 Part 2: Determination of glass transition temperature and

step height

DIN EN ISO 11357-3 Plastics - Differential scanning calorimetry (DSC) -

2025-09 Part 3: Determination of temperature and enthalpy of melting

and crystallization

# 2.2 Investigation of Chemicals, Raw Materials, Materials and Residues, Deposits and unknown Substances [Flex A]

DIN ISO 22309 2015-11	Microbeam analysis - Quantitative analysis using energy- dispersive spectrometry (EDS) for elements with an atomic number of 11 (Na) or above
VDA 19 2004	Inspection of Technical Cleanliness – Particulate Contamination of Functionally Relevant Automotive Components <sup>2</sup>
VDA 19 Part 1 2015	Inspection of Technical Cleanliness – Particulate Contamination of Functionally Relevant Automotive Components <sup>3</sup>
ISO 16232 2018-12	Road vehicles - Cleanliness of components and systems <sup>4</sup>
ISO 16232-7 2007-06	Road vehicles - Cleanliness of components and systems - Part 7: Particle sizing and counting by microscopic analysis

<sup>&</sup>lt;sup>2</sup> Chapter F.3 and F.4 SEM/EDX

Chapter 1.5 and 1.4 5EW/EDA

<sup>&</sup>lt;sup>3</sup> Chapter 8.3.2 SEM/EDX, 8.3.4 Raman spectroscopy and 8.3.5 IR (infrared spectroscopy)

<sup>&</sup>lt;sup>4</sup> Chapter 9.3.1, 9.3.2 SEM/EDX, 9.3.4 Raman spectroscopy and 9.3.5 IR (infrared spectroscopy)



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ISO 16232-8 Road vehicles - Cleanliness of components and systems - Part 8:

2007-06 Particle nature determination by microscopic analysis

Ph.Eur.11.7 Investigation or identification of unknown substances

2.2.24 in organic and inorganic materials by means of2025-10 Fourier transform infrared spectroscopy (FTIR)

### 3 Determination of the water content in Plastics [Flex A]

DIN EN ISO 15512

Plastics - Determination of water content <sup>5</sup>

2019-09

### - Technical Cleanliness (TecSa) - Annex 11108-01-02:

## 1 Determining the cleanliness of components for fluid systems [Flex A]

2022-07	particulate contamination by the gravimentric method
ISO 4407 2002-04	Hydraulic fluid power - Fluid contamination - Determination of particulate contamination by the counting method using an optical microscope

# 2 Determination of particle contamination on functionally relevant automotive components [Flex A]

VDA 19	Inspection of Technical Cleanliness – Particulate
2004	Contamination of Functionally Relevant Automotive

Components <sup>6</sup>

VDA 19 Part 1 Inspection of Technical Cleanliness – Particulate
2015 Contamination of Functionally Relevant Automotive

Components <sup>7</sup>

<sup>5</sup> Chapter 6, Procedure B2 - Water evaporation using a heated sample vial (coulometric)

<sup>&</sup>lt;sup>6</sup> Chapter D, E, F.1 to F.4

Chapter D, L, 1.1 to 1.4

<sup>&</sup>lt;sup>7</sup> except chapter 8.3.3 LIBS, 8.3.6 X-ray microtomography and 8.4 Shortened analysis



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# 3 Determination of particle contamination of components and systems [Flex A]

ISO 16232 2018-12	Road vehicles - Cleanliness of components and systems <sup>8</sup>
ISO 16232-2 2007-06	Road vehicles - Cleanliness of components of fluid circuits Part 2: Method of extraction of contaminants by agitation
ISO 16232-3 2007-06	Road vehicles - Cleanliness of components of fluid circuits Part 3: Method of extraction of contaminants by pressure rinsing
ISO 16232-4 2007-06	Road vehicles - Cleanliness of components of fluid circuits Part 4: Method of extraction of contaminants by ultrasonic techniques
ISO 16232-5 2007-06	Road vehicles - Cleanliness of components of fluid circuits Part 5: Method of extraction of contaminants on functional test bench
ISO 16232-6 2007-06	Road vehicles - Cleanliness of components of fluid circuits Part 6: Particle mass determination by gravimetric analysis
ISO 16232-7 2007-06	Road vehicles - Cleanliness of components of fluid circuits Part 7: Particle sizing and counting by microscopic analysis

<sup>&</sup>lt;sup>8</sup> except chapter 9.3.3 LIBS, 9.3.6 X-ray microtomography and 9.4 Shortened analysis